Non-Electric Steam or Air Powered Condensate Pump Used to pump condensate using plant steam or compressed air as motive force


## Cemline Condensate Pumps

Cemline non-electric condensate pumps have many advantages. There are no impellers or seals, or cavitation problems and no electricity is required. Condensate is efficiently moved at reduced operating cost.

Cemline Condensate Pumps (CCP Series) use steam or compressed air as a motive force to move condensate from points of lower elevation to points of higher elevation, from points of lower to higher pressure, or from a vacuum to a point of higher pressure or elevation.

Traditionally, condensate has been transferred with the use of electrically operated condensate pumps. When moving condensate with electric pumps, the electric pumps tend to wear out quickly. Electric condensate pumps have impellers and seals which can wear, leak, or break down due to harsh condensate environments. The benefit of using non-electric condensate pumps instead of electric condensate pumps is the non-electric condensate pumps have no impellers or seals to wear, requiring less downtime and maintenance. In addition, there are some remote locations where electrical service is not readily available or it is hazardous to use electricity.

Additional benefits from the use of non-electric condensate pumps is the reduction of operating costs associated with returning hot condensate to the boiler. Typically electric condensate pumps require the condensate be flashed to atmospheric pressure and decreased in temperature before being pumped to the boiler. The non-electric condensate pumps reduce costs compared to electric condensate pumps because the non-electric condensate pumps can return condensate to the boiler at a higher temperature, which reduces the heating costs required to re-heat the condensate. Along with the reduced expense of re-heating of condensate, less water treatment chemicals are required and less make up water is required to be added to the system.


## Applications:

Typical installations would be remote locations, hazardous environments or any application where electric pumps fail rapidly.

Pump Mechanism - The Cemline Piston Powered Condensate Pump is unique from the other non-electric condensate pumps in that it is springless. This updated reliable springless design uses a dual piston type configuration that acts as a spool selector to shift the valve positions. The pump is able to work with up to 250 PSI motive steam pressure. It can operate from almost no load to it's rated maximum capacity. The piston powered condensate pump has easy maintenance, is interchangeable with most current spring pumps out on the market today and is made of all stainless steel components. This design solves the poor reliability issue of the spring snap mechanism of the past.

In addition, the piston powered condensate pump due to a larger orifice, less friction and longer travel, has an increased capacity over the spring mechanism pumps. This may allow for a smaller pump than before therefore saving you valuable space and money.

## Description of the Spring Mechanism 3 step process:

## The below illustrations demonstrate how non-electrical condensate pumps work during the traditional three step process of moving condensate with a spring mechanism.

## 1. Fill Stage:



Gravity causes condensate flow from receiver tank through the inlet check valve into the pump tank. At the point the outlet check valve and motive force valve are closed. The vent valve is open allowing for equalization of pressure between the receiver and the pump tank.

## 2. Discharge Stage:



The condensate fills the pump tank until the pump mechanism opens the motive force valve and simultaneously closes the vent valve. With the motive force valve open, the pump tank begins to pressurize as the motive force pressure becomes great enough to close the inlet check valve. When the pressure in the pump tank becomes greater than the pressure at the outlet check valve, the outlet check valve opens and condensate is discharged from the pump tank into the condensate return piping. Because the inlet check valve is closed condensate is stored in the receiver tank.

## 3. Equalization Stage:



The condensate is pumped out and reaches a low level causing pump mechanism to close the motive force valve and open the vent valve. The outlet check valve closes when the pressure in the pump tank is less than that of the outlet line. At this time the inlet check valve is also closed. Then the pressure in the pump and the receiver equalize so that the inlet check valve will open and the fill cycle will begin again.

## Description of the Springless Mechanism 4 step process Piston Powered


#### Abstract

The illustrations below demonstrate how the springless piston powered non-electrical condensate pumps work during the four step process of moving condensate.


## Phase 1:



## Phase 2:

 cycle, the pump is empty, the float and the connected primary piston are in the down position and the secondary piston is to the left. Filling the pump with liquid gradually raises the float and the primaryRight Phase 2-When the tank is filled the float rises until it reaches to the top of its travel causing the connected primary piston to open the port, which directs the motive pressure to the left side of the secondary piston pushing the secondary

Phase 3:


Left Phase 3-With the secondary piston pushed all the way to the right, the motive pressure pathway to the vessel is open allowing motive pressure to pressurize the tank. Pressurizing the tank forces the liquid to flow from the vessel through the outlet check valve into the condensate return piping.

Right Phase 4-In the final phase, the float and primary piston fall as the motive pressure has forced the liquid out of the vessel. When the float and connected primary piston reach the bottom of their travel, the primary piston opens the port that directs the motive pressure to the right side of the secondary piston. The motive pressure pushes the secondary pressure to the left preventing motive pressure from entering the tank

and opening a pathway between the tank and the vent. Finally, the vessel's pressure is vented and the unit is ready to fill and repeat the cycle.

## Phase 4:



## Standard Equipment

Cemline non-electric condensate pumps feature ductile iron or welded steel ASME code vessels, stainless steel check valves and stainless steel mechanism to assure highest quality.


## Vessel

The pump body can be manufactured out of carbon steel or cast ductile iron.

Ductile Iron- The ductile iron is ASTM A395 materials of construction meeting ASME B16.42 pressure/temperature rating.

ASME Tank - Cemline tanks are manufactured in strict accordance with ASME Code requirements and registered with the National Board Registration. The fabricated steel tanks are rated for a working pressure of 150, 200, or 250 psig depending upon the size and application. The H22CCP and H240CCP are only available with an ASME vessel. Vessel can be made from carbon or stainless steel.

## 316 stainless steel check valves

The 316 stainless steel check valves are corrosive resistant and have low cracking pressures for easy opening during the pumping cycle.

## Mechanism

The stainless steel mechanism is made from 316 stainless steel. Either a piston powered mechanism or a single spring reducing wear on the snap action mechanism are available.

Piston Powered - This new reliable springless design uses a dual piston type configuration that acts as a spool selector to shift the valve positions. The springless pump is warrantied for 3 years for three million cycles.

Snap Action Spring - The spring is not under tension in either the up or down position allowing a long service life. The mechanism is warrantied for 3 years for one million cycles.

## Sight Glass

The brass sight glass allows for easy viewing of the water level in the condensate pump and easy trouble shooting of the condensate pump when required.

## Options

Skid Mounted with Receiver Tank - Cemline can supply a skid mounted prepackaged unit with an A.S.M.E. rated receiver tank. Packages available are either simplex or duplex condensate pumps. The packaged systems include receiver tank gauge glass, shut off valves, and a skid.

Cycle Counter - The cycle counter is available in either electric or mechanical. It counts the number of cycles the mechanism has made.

Insulating Jacket - The insulating jacket reduces heat loss of the condensate in the tank.

## Non-Electric Steam or Air Powered Condensate Pump Dimensional Data

## V18CCP



ASME Carbon Steel Vessel

| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { SIZE } \\ \text { (Inlet x Outlet) } \end{gathered}$ | A | B | C | D* | E | F | Wt. |
| $1 " \times 1 "$ | $263 / 4$ | 8 | 5 | 275/8 | 9 | 173/4 | 145 |
| $11 / 2{ }^{1 \times 1} \times 1 / 2^{\prime \prime}$ | 291/2 | 8 | 5 | 275/8 | 9 | 173/4 | 155 |

Ducile Iron Vessel

| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{c\|} \text { SIZE } \\ \text { (Inlet } \mathrm{x} \text { Outlet) } \end{array}$ | A | B | C | D* | E | F | Wt. |
| $1 " \times 1$ " | 26 | 73/8 | 3 | 243/4 | $71 / 2$ | 151/2 | 173 |
| 1¹/2" $\times 1$ 1/2" | 283/4 | 73/8 | 3 | 243/4 | $71 / 2$ | $151 / 2$ | 173 |

*Allow additional 18 " clearance for maintenance.

V18CCP-Operating Characteristics
Pump Discharge per cycle: 4.2-5.1gallons
Steam consumption: ~3 lbs per 1000 lbs of liquid pumped
Air consumption: ~ 100 SCF per 1000 lbs of liquid pumped
Recommended fill head: $6^{\prime \prime}$
Exhaust Outlet: 1/2" NPT
Motive Inlet: 1/2" NPT
Mechanism: Springless piston powered
Maximum operating pressure: 150psi @ $400^{\circ} \mathrm{F}$ max.

## V25CCP



ASME Carbon Steel Vessel

| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { SIZE } \\ \text { (Inlet x Outlet) } \end{gathered}$ | A | B | C | D* | E | F | Wt. |
| $1 " \times 1$ " | 133/8 | 133/8 | 11 | 391/8 | 9 | 173/4 | 192 |
| $11 / 21 \times 11 / 2{ }^{1 / 2}$ | 143/4 | 143/4 | 11 | 391/8 | 9 | 173/4 | 194 |
| $2^{\prime \prime} \times 2$ " | 15 | 15 | 11 | 391/8 | 9 | 173/4 | 197 |
| $3^{\prime \prime} \times 2$ " | 161/2 | 15 | 11 | 391/8 | 9 | 173/4 | 209 |

Ducile Iron Vessel

| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { SIZE } \\ \text { (Inlet x Outlet) } \end{gathered}$ | A | B | C | D* | E | F | Wt. |
| $1{ }^{\prime \prime} \times 1$ " | 137/8 | 131/8 | 7 | 37 | 758 | 153/4 | 260 |
| $11 / 2{ }^{1 \prime \prime} \times 11 / 2^{\prime \prime}$ | 15 | 141/4 | 7 | 37 | 75/8 | 153/4 | 260 |
| $2^{\prime \prime} \times 2$ " | 151/4 | 141/4 | 7 | 37 | 75/8 | 153/4 | 260 |
| $3^{\prime \prime} \times 2$ " | 151/4 | 153/4 | 7 | 37 | 75\% | 153/4 | 269 |

*Allow additional 18 " clearance for maintenance.
V25CCP-Operating Characteristics
Pump Discharge per cycle: 7.8-8.6 gallons
Steam consumption: $\sim 3 \mathrm{lbs}$ per 1000 lbs of liquid pumped Air consumption: $\sim 100$ SCF per 1000 lbs of liquid pumped Recommended fill head: 12
Exhaust Outlet: 1/2" NPT
Motive Inlet: $1 / 2^{\prime \prime}$ NPT
Mechanism: Springless piston powered
Maximum operating pressure: 200psi @ $400^{\circ} \mathrm{F}$ max.

## Non-Electric Steam or Air Powered Condensate Pump Dimensional Data

## Below is dimensional information for Cemline Condensate pumps.

## H22CCP



| H22CCP DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { SIZE } \\ \text { (Inlet x Outlet) } \end{gathered}$ | A | B | C | D* | E | F | Wt. |
| $1 " \times 1{ }^{\prime \prime}$ | 341/4 | 51/2 | 6 | 305/8 | 18 | 25 | 198 |
| $1 \frac{1121}{} \times 11 / 2^{\prime \prime}$ | $363 / 4$ | 51/2 | 6 | 305/8 | 18 | 25 | 202 |
| $2^{\prime \prime} \times 2$ " | 371/8 | 51⁄2 | 6 | 305/8 | 18 | 25 | 207 |
| $3^{\prime \prime} \times 2$ " | 381/4 | 51⁄2 | 6 | 305/8 | 18 | 25 | 214 |

*Allow additional 18 " clearance for maintenance.
H22CCP
Maximum operating pressure: 250 psi $@ 400^{\circ} \mathrm{F}$ max.

[^0]
## H240CCP



| H240CCP DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIZE <br> (Inlet $x$ Outlef) | A | B | C | D $^{*}$ | E | F | Wt. |
| 4" $^{\prime \prime}$ flg. $\times$ 4" flg. | $681 / 2$ | 9 | 9 | $493 / 8$ | 36 | 62 | 400 |

*Allow additional 18 " clearance for maintenance. H240CCP
Maximum operating pressure: 150psi @ $400^{\circ} \mathrm{F}$ max.
H240CCP-Operating Characteristics Pump Discharge per cycle: 140-185 gallons
Steam consumption: $\sim 3$ lbs per 1000 lbs of liquid pumped Air consumption: $\sim 100$ SCF per 1000 lbs of liquid pumped Recommended fill head: 24 "
Exhaust Outlet: 2" NPT
Motive Inlet: 2" NPT
Mechanism: Spring

# Non-Electric Condensate Pump Sizing 


#### Abstract

Sizing a non-electric condensate pump must be carefully done to be sure of a working system. Follow the steps below to properly size the pump.


Sizing:
In order to size a condensate pump the below information is required.

1. Condensate Load lb/hr.
2. Motive pressure (steam or air)
available for operating the pump in psig.
3. Vertical lift (back pressure) in ft.
4. Pressure in the return piping in psig.
5. Filling head available in inches
6. Is the system open (vented) to atmosphere or closed.

Total backpressuremustbecalculatedto size a non-electric condensate pump. 1. Total back pressure is the total head in feet multiplied by 0.433 plus the pressure in the return piping.

Example 1:4500lb/hrofcondensatedraining from heatexchangers in a vented to atmosphere or open system. The heat exchangersareusing 75 psisourcesteam pressure.

1. Condensate Load $=4500 \mathrm{lb} / \mathrm{hr}$
2. Motive pressure steam available for operating the pump $=75$ psig
3. Vertical lift (back pressure) $=15 \mathrm{ft}$.
4. Pressure in the return piping $=10$ psig.
5. Filling head available $=12$ inches
6. Size receiver tank for unit located in open system.

Selection 1:

1. Calculate total back pressure. $(15 \mathrm{ft} \times 0.433)+10 \mathrm{psig}=17 \mathrm{psig}$
2. Select the pump from Table A (page 9) where the motive pressure is 75 psig, the back pressure is greater than or equal to 17 , and the condensate pump capacity is greater than or equal to $4500 \mathrm{lb} / \mathrm{hr}$. Resulting selection would be a V25CCP with 1" x 1 " openings.

How to size a receiver tank for this unit, which is located in an open system. The condensate load is 4500 lb / hr, the traps are draining a heat exchanger using 75 psig, and the receiver is vented to atmosphere. Table D (page 10) shows $11.3 \%$ of the condensate flashes to steam. The total flash steam is condensate load in lb/hr x \% of condensate flashing to steam. Therefore, ( $4500 \mathrm{lb} / \mathrm{hr} \times 0.113$ ) $=509 \mathrm{lb} / \mathrm{hr}$ flash steam. Use the flash steam lb/hr to select the receiver size from Table E (page 10). From Table E receiver size is $10^{\prime \prime}$ diameter $\times 36^{\prime \prime}$ long with a 4 " vent to atmosphere.

## Example 2:

Same as 1 except filling head is 6 ".

## Selection 2:

The filling head adjustment is calculated by dividing the condensate load lb/hr by the capacity correction factor from Table C (page 10). Divide the condensate load $4500 \mathrm{lb} / \mathrm{hr}$ by capacity correction factor of 0.70 from Table C. $(4500 \mathrm{lb} / \mathrm{hr}) \div 0.70)=$ $6429 \mathrm{lb} / \mathrm{hr}$. The adjusted capacity of the load for a 6" fill head is $6429 \mathrm{lb} /$ hr. $6429 \mathrm{lb} / \mathrm{hr}$ is greater than $4649 \mathrm{lb} /$ hr capacity of the V25CCP 1 " x 1" so another pump will need to be selected from Table A (page 9). The result is a selection of a V25CCP with 1-1/2" x $1-1 / 2$ " openings with a 6 " filling head.

Example 3:
A heat exchanger is producing 6000 $\mathrm{lb} / \mathrm{hr}$ of condensate. The steam pressure to the heat exchanger is 75 psig, 125 psig motive air is available. The system is closed.

[^1]3. Vertical lift (back pressure) $=20$ ft
4. Pressure in the return piping $=10$ psig.
5. Filling head available $=12$ inches
6. Heat exchanger is located in a closed system.

## Selection 3:

1. Calculate total back pressure $(20 \mathrm{ft} \times 0.433)+10 \mathrm{psig}=19 \mathrm{psig}$
2. Determine the correction factor
for air as a motive source.
A. Divide total back pressure by the air pressure available (19 psig / 125 psig) $=15 \%$ B. Use the $15 \%$ to select the correction factors for motive gas other than steam $15 \%$ would be 1.06 from Table B (page 9).
C. Divide the condensate load by the correction factor ( $6000 \mathrm{lb} / \mathrm{hr} / 1.06$ $=5660 \mathrm{lb} / \mathrm{hr}$ )
3. Select the pump from Table A (page 9) where the motive pressure is 125 psig, the back pressure is greater than or equal to 19, and the condensate pump capacity is greater than or equal to $5660 \mathrm{lb} / \mathrm{hr}$. Resulting selection would be a V 25 CCP with $1.5^{\prime \prime} \times 1.5^{\prime \prime}$ openings.
4. How to size a receiver tank for this unit, which is located in a closed system.
The condensate load of 6000 $\mathrm{lb} / \mathrm{hr}$ and 125 psig steam pressure. Use the condensate load lb/hr to select the receiver size from Table F (page 10). From Table F receiver size that can be used is either a 6 " diameter $\times 36$ " long or a 8 " diameter $\times 24$ " long.

## Piston Powered Non-Electric Condensate Pump Capacity Chart

The charts below are used to select the non-electric condensate pump. Be sure to follow sizing information on page 8 in making final selection.

| Table A: Pump Capacity Assuming Steam as motive force. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Motive Pressure (psig) | Back Pressure (psig) | V25CCP or H22CCP Fill Head 12" |  |  |  | V18CCP <br> Fill Head 6" |  | V240CCP <br> Fill Head 24 |
|  |  | 1" x 1" | 1.5 " 1.5 " | 2" $\times 2$ " | 3" x 2 " | 1" x 1" | 1.5 " $\times 1.5$ " | 4"x4" |
| 250 | 225 | 1700 | 3000 | 3050 | 3200 | - | - |  |
| 250 | 200 | 1850 | 3300 | 3350 | 3450 | - | - | - |
| 250 | 175 | 1900 | 3300 | 3400 | 3550 | - | - | - |
| 250 | 150 | 2050 | 3450 | 3650 | 3800 | - | - | - |
| 250 | 120 | 2200 | 3600 | 3950 | 4100 | - | - | - |
| 250 | 100 | 2350 | 3700 | 4000 | 4700 | - | - | - |
| 250 | 80 | 2650 | 4000 | 4850 | 5100 | - | - | - |
| 250 | 60 | 2750 | 4050 | 5600 | 6050 | - | - | - |
| 250 | 40 | 3000 | 4300 | 8700 | 9200 | - | - | - |
|  |  |  |  |  |  |  |  |  |
| 200 | 175 | 2150 | 3750 | 3800 | 4000 | - | - | - |
| 200 | 150 | 2300 | 3900 | 4100 | 4300 | - | - | - |
| 200 | 120 | 2500 | 4150 | 4450 | 4650 | - | - | - |
| 200 | 100 | 2700 | 4250 | 4600 | 4900 | - | - | - |
| 200 | 80 | 2900 | 4550 | 4950 | 5250 | - | - | - |
| 200 | 60 | 3200 | 4700 | 6500 | 7050 | - | - | - |
| 200 | 40 | 3450 | 4900 | 10000 | 10600 | - | - | - |
|  |  |  |  |  |  |  |  |  |
| 150 | 120 | 2450 | 4050 | 4100 | 4300 | 1800 | 1800 | 20613 |
| 150 | 100 | 2800 | 4400 | 4500 | 4750 | 1900 | 1950 | 27971 |
| 150 | 80 | 3150 | 4800 | 5350 | 5500 | 2050 | 2050 | 35452 |
| 150 | 60 | 3500 | 5100 | 6200 | 6500 | 2200 | 2250 | 39757 |
| 150 | 40 | 3900 | 5350 | 7400 | 7950 | 2300 | 2600 | 45382 |
| 150 | 25 | 4100 | 5900 | 12000 | 12700 | 2400 | 3000 | 47994 |
|  |  |  |  |  |  |  |  |  |
| 125 | 115 | 2750 | 3600 | 4500 | 4650 | 1800 | 1750 | 17512 |
| 125 | 100 | 2900 | 4100 | 5000 | 5300 | 1900 | 1900 | 25862 |
| 125 | 80 | 3050 | 4800 | 5750 | 6200 | 2000 | 2150 | 33012 |
| 125 | 60 | 3150 | 5500 | 6200 | 6500 | 2150 | 2500 | 38625 |
| 125 | 40 | 3250 | 6500 | 8300 | 8800 | 2300 | 2700 | 44256 |
| 125 | 25 | 3350 | 7750 | 10900 | 12300 | 2500 | 3050 | 48101 |
|  |  |  |  |  |  |  |  |  |
| 100 | 80 | 3300 | 4000 | 4650 | 5100 | 2100 | 2350 | 27783 |
| 100 | 60 | 3650 | 4600 | 5450 | 6000 | 2450 | 2850 | 35589 |
| 100 | 40 | 4000 | 6100 | 7650 | 9200 | 2900 | 3450 | 42041 |
| 100 | 25 | 4400 | 7300 | 10200 | 12200 | 3450 | 4300 | 45212 |
| 100 | 15 | 4950 | 9100 | 11900 | 15550 | 3950 | 5950 | 47156 |
|  |  |  |  |  |  |  |  |  |
| 75 | 60 | 3350 | 4700 | 5200 | 5650 | 2850 | 3450 | 20002 |
| 75 | 40 | 3700 | 6000 | 7500 | 9000 | 2950 | 5000 | 40027 |
| 75 | 25 | 4300 | 7250 | 10100 | 12200 | 3400 | 6300 | 43084 |
| 75 | 15 | 5100 | 8700 | 13700 | 16200 | 4000 | 7400 | 46485 |
|  |  |  |  |  |  |  |  |  |
| 50 | 40 | 3500 | 5500 | 5850 | 6250 | 2950 | 4000 | 19899 |
| 50 | 25 | 4050 | 7000 | 7900 | 8400 | 3350 | 5500 | 39727 |
| 50 | 10 | 3900 | 9050 | 12450 | 13200 | 4000 | 7650 | 46092 |
|  |  |  |  |  |  |  |  |  |
| 25 | 15 | 4000 | 6700 | 8550 | 8800 | 3750 | 5700 | 18694 |
| 25 | 10 | 4400 | 7700 | 11100 | 12150 | 4000 | 6600 | 39945 |
| 25 | 5 | 4650 | 8600 | 12800 | 16050 | 4100 | 7700 | 45329 |
| 10 | 5 | 3900 | 7250 | 7950 | 8450 | 3600 | 7150 | - |
| 10 | 2 | 4400 | 8350 | 12200 | 13250 | 4000 | 8200 | - |

Table B: Capacity Multiplying Factors for Motive Gas Supplies Other than Steam

| \% Back Pressure vs. Motive Pressure (BP/MP) | $10 \%$ | $20 \%$ | $30 \%$ | $40 \%$ | $50 \%$ | $60 \%$ | $70 \%$ | $80 \%$ | $90 \%$ |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Capacity Multiplying Factors | 1.04 | 1.06 | 1.08 | 1.1 | 1.12 | 1.15 | 1.18 | 1.23 | 1.28 |

## Correction Factors and Receiver Sizing

The charts shown below give correction for filling heads other than 12", technical information on percent flash, and receiver sizing.

| Table C: Capacity Correction Factors for Filling Head Variation |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Filling Head <br> Inches | Check Valve and Piping Sizing |  |  |  |
|  | 1 " | 1.5 " | 2 " | $3^{\prime \prime} \times 2$ " |
| $6^{\prime \prime}$ | 0.7 | 0.7 | 0.7 | 0.84 |
| $12^{\prime \prime}$ | 1 | 1 | 1 | 1 |
| 24 " | 1.2 | 1.2 | 1.2 | 1.08 |
| $36^{\prime \prime}$ | 1.35 | 1.35 | 1.35 | 1.2 |


| Table D: Percent of Flash Steam Formed |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Initial Steam Pressure | Temp. ${ }^{\circ} \mathrm{F}$ | Receiver Tank Pressure, psig |  |  |  |  |  |  |  |
| psig |  | 0 | 5 | 10 | 20 | 30 | 40 | 50 | 75 |
| 10 | 239 | 3.0 | 2.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| 25 | 267 | 5.7 | 4.1 | 3.0 | 1.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| 50 | 298 | 9.0 | 7.4 | 6.2 | 4.3 | 2.6 | 1.0 | 0.0 | 0.0 |
| 75 | 320 | 11.3 | 10.8 | 8.6 | 6.7 | 5.0 | 3.7 | 2.5 | 0.0 |
| 100 | 338 | 13.3 | 11.7 | 10.6 | 8.7 | 7.0 | 5.7 | 4.6 | 2.2 |
| 125 | 353 | 14.8 | 13.4 | 12.2 | 10.3 | 8.7 | 7.4 | 6.3 | 3.8 |


| Table E: Vented Receiver Inlet Sizing |  |  |  |
| :---: | :---: | :---: | :---: |
| Flash <br> Steam <br> in Ibs/hr | Diameter <br> in inches | Length <br> in inches | Vent Line <br> ine <br> in inches |
| 75 | 4 | 36 | 1.5 |
| 150 | 6 | 36 | 2 |
| 300 | 8 | 36 | 3 |
| 600 | 10 | 36 | 4 |
| 900 | 12 | 36 | 6 |
| 1200 | 16 | 36 | 6 |
| 2000 | 20 | 36 | 8 |


| Table F: Closed System Receiver Sizing |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Liquid <br> $(\mathrm{lb} / \mathrm{hr})$ | 3" Dia | 4" Dia | 6" Dia | 8" Dia | $10 "$ Dia |
|  | 24 | - | - | - | - |
| 1000 | 24 | - | - | - | - |
| 1500 | 36 | 24 | - | - | - |
| 2000 | 42 | 24 | 12 | - | - |
| 3000 | - | 36 | 24 | - | - |
| 4000 | - | 48 | 24 | 12 | - |
| 5000 | - | 72 | 36 | 24 | - |
| 6000 | - | - | 36 | 24 | - |
| 7000 | - | - | 36 | 24 | - |
| 8000 | - | - | 48 | 24 | - |
| 9000 | - | - | 54 | 36 | 24 |
| 10,000 | - | - | 60 | 36 | 24 |
| 11,000 | - | - | 60 | 36 | 24 |

## Cemline Condensate Pumps <br> Typical Installations

The drawings below show typical piping for non-electric condensate pumps installations.


Typical installation in a closed system


## Skid Mounted Condensate Systems <br> Dimensional Data — Simplex Units V18CCP, V25CCP, H22CCP

Cemline can supply a skid mounted prepackaged unit with an
A.S.M.E. rated receiver tank. Packages below are for simplex condensate pumps. The packaged systems include a receiver tank gauge glass, shut off valves, and a skid.

## Typical skid mounted condensate package



| Dimensions (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model Number | $\qquad$ | Receiver Size (gallons) | H | W | $\bigcirc$ | S | Wt. Lbs. |
| V18CCP-1x1-S-25 | 1" $\times 1$ " | 25 | 455/8 | 27 | 54 | 39 | 618 |
| V18CCP-1.5x1.5-S-25 | 1.5 " 1.5 " | 25 | 455/8 | 27 | 64 | 39 | 878 |



| Dimensions (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model <br> Number | Check <br> Valve <br> (inches) <br> (inches | Receiver <br> Size <br> (gallons) | H | W | O | s | Wt. Lbs. |
| V25CCP-2x2-S-25 | $2^{\prime \prime} \times 2^{\prime \prime}$ | 25 | $611 / 8$ | 30 | 54 | 39 | 920 |
| V25CCP-2x2-S-65 | $2^{\prime \prime} \times 2^{\prime \prime}$ | 65 | $66^{3 / 8}$ | 30 | 64 | 39 | 1134 |
| V25CCP-3x2-S-25 | $3^{\prime \prime} \times 2^{\prime \prime}$ | 25 | $611 / 8$ | 30 | 54 | 39 | 920 |
| V25CCP-3x2-S-65 | $3^{\prime \prime} \times 2^{\prime \prime}$ | 65 | $663 / 8$ | 30 | 64 | 39 | 1134 |



| Dimensions (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model <br> Number | Check <br> Valve <br> Size <br> (inches) | Receiver <br> Size <br> (gallons) | H | W | O | S | Wt. Lbs. |
| H22CCP-2x2-S-25 | $2^{\prime \prime} \times 2^{\prime \prime}$ | 25 | $61 / 1 / 8$ | 30 | 54 | 39 | 990 |
| H22CCP-2x2-S-65 | $2^{\prime \prime} \times 2^{\prime \prime}$ | 65 | $66^{3 / 8}$ | 30 | 64 | 39 | 1150 |
| H22CCP-3x2-S-25 | $3^{\prime \prime} \times 2^{\prime \prime}$ | 25 | $611 / 8$ | 30 | 54 | 39 | 990 |
| H22CCP-3x2-S-65 | $3^{\prime \prime} \times 2^{\prime \prime}$ | 65 | $663 / 8$ | 30 | 64 | 39 | 1150 |

## Skid Mounted Condensate Systems

Dimensional Data — Duplex Units V18CCP, V25CCP, H22CCP

Cemline can supply a skid mounted prepackaged unit with an A.S.M.E. rated receiver tank. Packages available are for duplex condensate pumps. The packaged systems include a receiver tank gauge glass, shut off valves, and a skid.

## Typical skid mounted condensate package



| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model <br> Number | Check <br> Valve <br> Size <br> (inches) | Receiver <br> Size <br> (gallons) | H | W | O | s | Wt. Lbs. |
| V18CCP-1x1-D-25 | $1^{\prime \prime} \times 1$ 1" | 25 | $455 / 8$ | 36 | 54 | 39 | 950 |



## Skid Mounted Condensate Systems <br> Dimensional Data - Simplex and Duplex Units H240CCP

Cemline can supply a skid mounted prepackaged unit with an
A.S.M.E. rated receiver tank. Packages available are a simplex, or duplex condensate pumps. The packaged systems include receiver tank gauge glass, shut off valves, and a skid.

Typical skid mounted Simplex condensate package


| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model <br> Number | Check <br> Valve <br> (Size <br> (inches) | Receiver <br> Size <br> (gallons) | H | W | O | s | Wt. Lbs. |
| H240CCP-4x4-S-115 | $4^{\prime \prime} \times 4^{\prime \prime}$ | 115 | $87^{3 / 4}$ | 50 | 96 | $70^{11 / 2}$ | 1900 |
| H240CCP-4x4-S-250 | $4^{\prime \prime} \times 4^{\prime \prime}$ | 250 | $87 / 3$ | 50 | 96 | $701 / 2$ | 1900 |

## Typical skid mounted Duplex condensate package



| DIMENSIONS (inches) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Check <br> Model <br> Number | Valve <br> Size <br> (inches) | Receiver <br> Size <br> (gallons) | H | W | O | S |
| Wt. Lbs. |  |  |  |  |  |  |  |
| H240CCP-4x4-D-250 | $4^{\prime \prime} \times 4$ " | 250 | $973 / 4$ | 76 | 92 | 80 | 3050 |

## Einedsis

| Name |  |  | Company |
| :---: | :---: | :---: | :---: |
| Address |  |  | Job Name |
| City | State | Zip | TAG |

Cemline Requires the checklist to be filled out before the unit can be shipped.

## Sizing Requirements

1. What is the Fluid to be Pumped?
2. What is the fluid's Specific Gravity (water = 1)?
3. What is the fluid's temperature? $\qquad$
*4. What is the required Flow Rate? $\qquad$ $\mathrm{lb} / \mathrm{hr}$ or $\qquad$ GPM
*5. What is the Fill Head (F)? $\qquad$ inches
*6. What is the Clearance (C)? $\qquad$ inches
4. Does the system have a modulating control valve?YesNo


## Installation Requirements

Pump connections $\qquad$ Inlet OutletN.P.T $\qquad$ Flanged
*Motive Gas
*Total Return Header Pressure psig
${ }^{\circ} \mathrm{F}$
AirSteam

Existing Back Pressure in Condensate Return Line (P) psig
Horizontal Run to Return header (H) feet
Downstream pipe size (D) ___ inches


Vertical lift to return header $(V)$ ___ feet
Can pump be vented to atmosphere? $\square$ Yes $\square$ No If "No", please explain If "Yes", is it vented to atmosphere or under pressure? $\square$ Atmospheric
Does the system have an existing flash tank or receiver tank? $\square$ Yes $\square$ No

- Pressure $\qquad$
*Required Fields
**Consider vertical distance (V), horizontal distance ( H ), and existing back pressure in condensate return line (P).


## Materials \& Accessories

| Tank Material: | $\square$ Ductile Iron | $\square$ Carbon Steel | $\square$ Stainless Steel |  |
| :--- | :--- | :--- | :--- | :--- |
| Tank Style/Size: | $\square$ V25CCP | $\square$ V18CCP | $\square \mathrm{H} 22 \mathrm{CCP}$ | $\square \mathrm{H} 240 \mathrm{CCP}$ |
| Mechanism: | $\square$ Piston | $\square$ Spring |  |  |
| Number of Pumps: | $\square$ One | $\square$ Two | $\square$ Three | $\square$ Four |
| Check Valve: | $\square$ Stainless Steel |  |  |  |
| Options: | $\square$ Cycle Counter | $\square$ Insulation Jacket | $\square$ Skid Mount Package |  |

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## Catalog Brochures Available

- STONESTEEL Water Storage Tanks
- STONESTEEL Jacketed Storage Tanks
- Submerged Heating Coils
- Replacement Tube Bundles
- Steel Tanks
- Chilled Water Buffer Tanks
- System Efficiency Buffer Tanks
- STONESTEEL Commercial Electric Water Heaters
- Electric Boilers
- STONESTEEL Packaged Copper Coil Water Heaters
- Stainless Compact Packaged Copper Coil Water Heaters - Semi-instantaneous, Instantaneous
- Unfired Steam Generators
- Condensed Catalog

Cemline is represented in all major cities.
Please contact your local representative or call Cemline Corporation



[^0]:    H22CCP-Operating Characteristics
    Pump Discharge per cycle: 8.8-11 gallons
    Steam consumption: $\sim 3 \mathrm{lbs}$ per 1000 lbs of liquid pumped Air consumption: $\sim 100$ SCF per 1000 lbs of liquid pumped Recommended fill head: 12"
    Exhaust Outlet: 1/2" NPT
    Motive Inlet: 1/2" NPT
    Mechanism: Springless piston powered

[^1]:    1. Condensate Load = $6000 \mathrm{lb} / \mathrm{hr}$
    2. Motive air pressure available for operating the pump $=125$ psig
